

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

SPRAY ANTICORROSIVE EPOXY PRIMER

PRODUCT DESCRIPTION

A one-component product designed for preparing surfaces before applying a topcoat. It has very good anti-corrosion properties and provides effective protection against moisture. It is ideal for spot repairs and can be overcoated with both water-based and solvent-based systems*. The primer can be applied directly to steel, galvanized steel, stainless steel, aluminum, and old paint coatings.



PHYSICAL AND CHEMICAL PROPERTIES

Color:	black
Capacity:	400 ml
Base:	epoxy resin
Efficiency:	approx. 1,5 – 2 m ²
Density:	0,80 g/cm ³ (in temp. 20°C)
Drying time in temp. 20°C*:	dust dry after approx. 10 minutes tack free after approx. 20 minutes completely dry after approx. 30 minutes curing time: 1 hour

VOLATILE ORGANIC COMPOUNDS

VOC = 685 [g/l]

The product fulfils the requirements of the European Directive (2004/42/WE), which defines the volatile components content for that products category (cat. B/5) at the level of 840[g/l] for the ready product.

USAGE

- The substrate should be clean, degreased, dry, free of rust, dust and other contamination. If necessary, sand the surface to improve adhesion.
- Before use, shake the can for approx. 3 minutes and perform a test spray to check the compatibility of the product with the substrate.
- Spray paint on the surface from a distance of approx. 25 cm.
- Apply two or three thin layers (as needed).
- Wait a few minutes before applying each subsequent layer.
- Clean the spray nozzle after use – hold the can with the valve pointing downward, press the button emptying the content for about 5 seconds.

Caution: For safety reasons always comply with information provided in the Material Safety Data Sheet.

STORAGE

Store the product in sealed container, in dry and cool places, away from heat sources, as well as direct sunlight.

Recommended storage temperature: +10°C do +25°C

WARRANTY PERIOD

SPRAY ANTICORROSIVE EPOXY PRIMER 400 ml	- 5 years from production date.
---	---------------------------------

PRODUCT

ART. No.

SPRAY ANTICORROSIVE EPOXY PRIMER 400 ml	black 300011021
---	-----------------

LIMITATION OF LIABILITY

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TROTON can not control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TROTON be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products manufactured by TROTON and / or TROTON's services.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However, we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

TROTON Sp. z o.o.
Ząbrowo, Poland.

*Drying time depends on air temperature, humidity and thickness of the layer.